



CHNKI®

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SICHUAN KISAE SEWING MACHINE CO., LTD

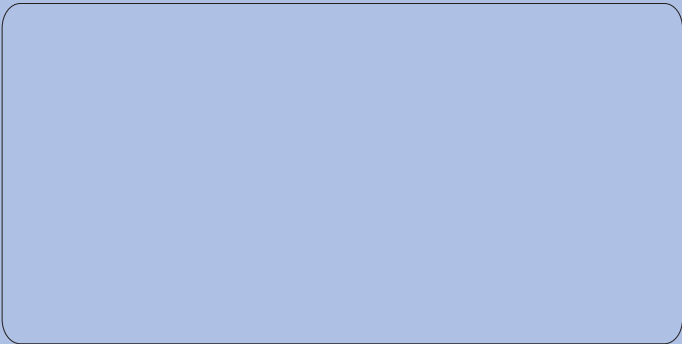
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CATALOGUE OF
INDUSTRIAL SEWING MACHINES
2015.09 PRINTED





CHNKI CHNKI—Dedicating to build influential industrial sewing machine brand in the world!

FIRM PERSISTENT FAITH

The faith of manufacturing influential industrial sewing machines in the world urges CHNKI's staff to move on continually. The pursuit of focusing on building national brand in the worldwide sewing industry inspires CHNKI's staff to concentrate on the research and development of high-tech products. CHNKI constantly sticks to the faith of 'make better quality products, we can' for every procedure, from raw materials to spare part production to complete machine production, providing satisfactory products for customers.

We implement the development strategy of combining brand marketing and service marketing to upgrade brand meaning and further improve the product quality, which provide newer value and satisfactory service for customers to realize two wins.

To Be Better..... We Can!

BRIEF INTRODUCTION

SICHUANG KISEA SEWING MACHINE CO.,LTD.A NEW AUTOMATIC SEWING MACHINE EQUIPMENT MANUFACTURER LOCALTED IN MIANYANG HIGH-NEW TECHNOLOGY DEVELOPMENT AREA WHICH HAVE BEEN APPROVEE BY THE STATE COUNCIL,AND INVESTED BY CHNKI PRECISION SEWING MACHINE CO.,LTD, IT' S THE PROJECT WHICH RESPONES TO THE GOVERMENTS' SUPPORT SICHUAN AFTER WENCHUAN EARTHQUAKE.

WITH THE OCCUPYING AREA OF 4000 SQUARE METERS AND THE TOTAL INVESTMENT EXCEEDING 120MILLION YUAN.THE COMPANY POSSESESS FLOORAGE OF 23000 SQUARE METERS.



CHNKI®

ENTERPRISE HONORS



PERSISTENT MOTIVITY OF PROGRESS

Around honors, we do not dare to slacken
 We are more responsible before the achievements
 We are affirmed and supported by all social circles
 And more urged and supervised at the meantime
 Countless achievements inspire us to work harder
 Compelling accomplishments would be written into the process of history
 The task is very heavy and the road is far away in the future
 Our pursuit is endless with full expectation



EXCELLENT EQUIPMENTS



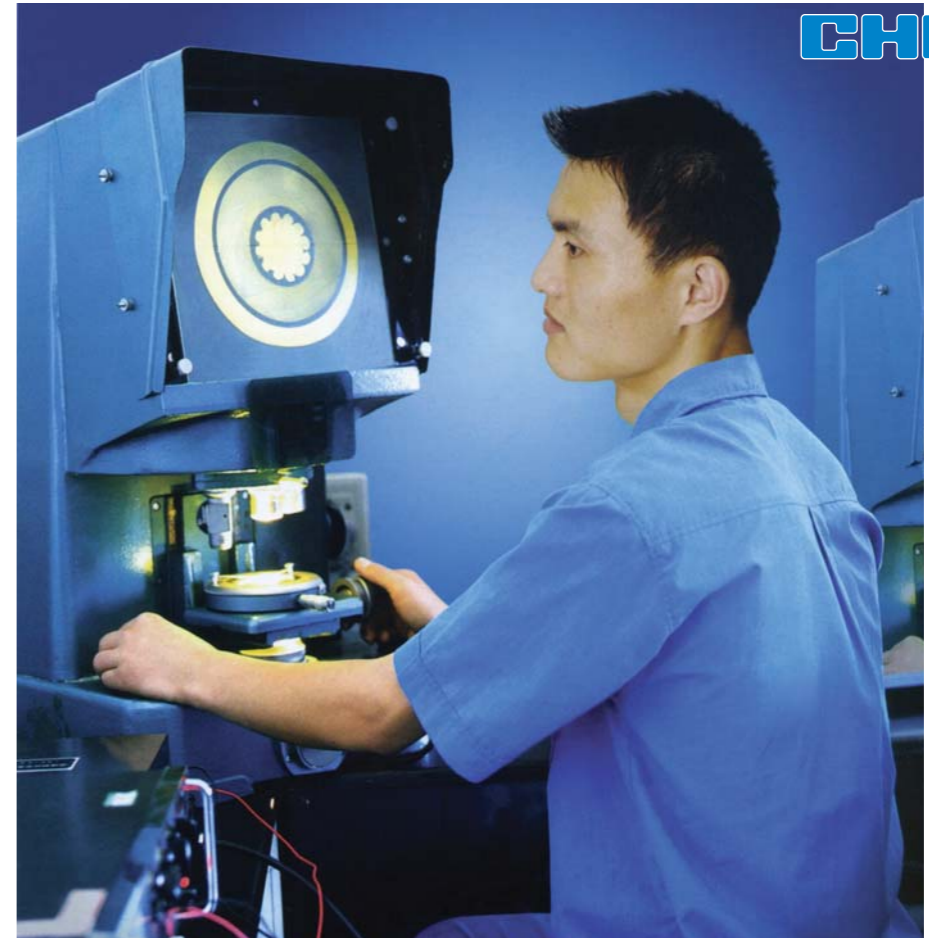
CREATING PERSISTENT AND PERFECT MACHINES

"Quality is the life of the enterprise", which is the tenet for all staffs. CHNKI adopts international leading production equipment to ensure the requirement of production quality. The whole production process is under the control of ISO:9001 international quality management system certificate, and choice, machining and debugging of every material for spare parts is under strict test, which ensures 100% qualification rate of ex-factory products.

Our tireless effort enables us accomplish abundant of achievements. Any tillage, any achievement, any progress, and any success reflect the heart blood and sweat of CHNKI's staff, only to provide eligible products for customers.



STRICT EXAMINATION



CONTROLLING PRODUCT QUALITY STRICTLY

CHNKI detecting center, which has the ability of scientific and strict production testing, owns all kinds of world leading detecting apparatus and instruments. Perfect quality detecting equipments and strict detecting rules are the guarantee of good quality.

CHNKI carries out the management way of grasping the both ends and being strict to the middle, which means the quality management system of grasping in-factory spare parts and ex-factory products testing, and controlling process of machining strictly. We build quality guarantee system to make every department, every staff to run with high efficiency, ensuring 100 percent qualification rate of ex-factory products.



SALES NETWORK



PERFECT SALES SERVICE NETWORK

CHNKI builds perfect marketing system, and implements developing strategy of combining brand marketing and network marketing. We have sold our products to over 30 provinces, cities and regions, forming complete sales network with high efficiency. For maintaining benefits of customers and dealers, we offer technical support and train for them. CHNKI thinks for customers all the time, takes responsibility for customers, and makes them satisfied.

CHNKI regards industry operating, brand operating and capital operating as the starting point, implements industry technologization, development standardization and operating globalization, and builds international enterprise.



PRODUCT CATALOGUE

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To Be Better.....We Can!

CLK-1900E Series

COMPUTER-CONTROLLED
HIGH-SPEED, BARTACKING MACHINE



Longer Lifetime, Convenient Operation, Lower Noise

- The world's highest sewing speed: 3,200 rpm
- Various bar-tack patterns are available within its sewing area of 40mm (length) x 30mm (width)
- The widely acclaimed unique design of fully-sealed casing with the rod and gear running in the sealed tank helps reduce the noise and enhance the durability, which also makes the maintenance much easier.
- The new thread trimmer makes the thread end shorter and the noise lower.
- The machine can start and stop quickly with compact full closed-loop stepping motor. Compared with the previous model CLK-1900D, it reduces the cycle time by about 20% (42 stitches) and power consumption by 30%.
- It supplies constant clean oil only to rotary hook, there is no concern of oil staining. The direct drive system, having no belt shavings can keep products clean.

CHNKI®

Sewing area with various patterns

- Various bar-tack patterns can be sewn within the sewing area of 40mm (length) x 30mm (width) with the programmable software IP-200 (optional).



● IP-200

New work clamp lift and thread trimming mechanism

- The work clamp lift driven by full closed-loop pulse motor, can switch between the first step and the second step optionally to enable positioning of material easy. New thread trimmer makes the thread end shorter than 2.5mm and direct-driven by pulse motor makes low noise and vibration which helps reduce operators' fatigue.



- work clamp lift can switch for the double-step stroke.



- New work clamp lift mechanism and thread trimming mechanism

Strong needle penetration

- It's equipped with 550W servo motor which can keep sewing beautiful and thread trimming stable for heavy-weight material. Even running at a low speed, the needle penetration is still very strong.

Low tension and high sewing performance

- It is equipped with closed-loop pulse motor for material feeding device, With mechanism of perfect needle bar sync with take-up lever, helps sew with low tension and take up the bobbin thread & upper thread at the same time. The equilibrium of the thread catching has been expanded, which can enlarge the sewing range for light and knitted materials.

Lower noise, better stability, longer lifetime

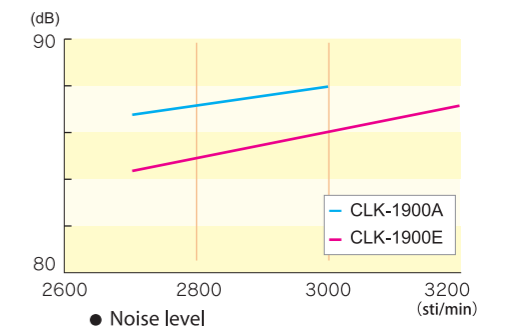
- The widely acclaimed unique design of fully-sealed casing with the rod and gear running in the sealed tank helps reduce the noise and enhance the durability, which also makes the maintenance much easier.
- Based on the old 1900D, a new kinking preventing device is equipped to solve the problem of kinking in the take-up part, thus decreases the failure rate.

Low power consumption, economical & practical

- The machine adopts direct-drive mode without any loss of transmission and is equipped with full closed-loop pulse motor. Power consumption is about 30% lower than that of CLK-1900D.

Environment-conscious

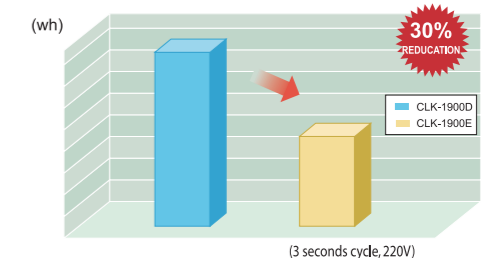
- CHNKI has made CHNKI GREEN LABEL for CLK-1900 series in conformity with ISO 14021. Compared with the old model, it saves power with the servo motor, reduces noise by 3dB and saves oil by 1/3 through non-oil supply technology.



● Noise level



- Fully-sealed gear tank



- power consumption



Save power by using servo motor.
Noise reduced by 3dB than old model.
Save the oil by 1/3 through non-oil supply technology.



LED LIGHT

Convenient Operation Panel

- Functional setting: Pattern number, enlargement/reduction scale, sewing speed, needle thread tension and so on.
- Pattern selection: Activating P1 to P30 patterns with a touch on corresponding keys.
- Circulatory function: 20 different cycle combinations, and maximum of 30 different sewing patterns in one cycle combination.
- Operation board: User-friendly and easy installation.



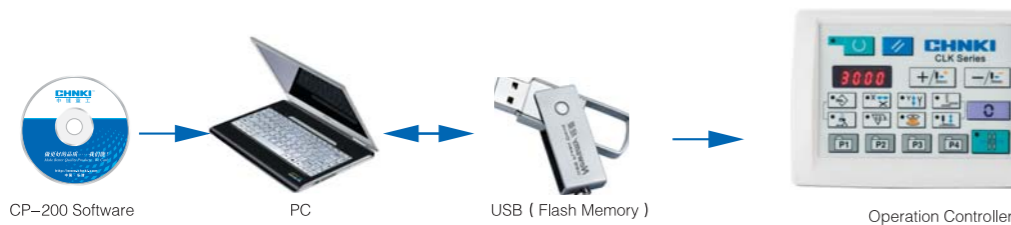
● IP-200



USB (Flash Memory)

Peripheral Equipment

- Besides the preset ones, more patterns can be designed by CP-200 software on your personal computer.



Options of CLK-1900E

- S type (standard), O type (for radial type), H type (for heavy-weight material), F type (for foundation), M type (for knits and knitted materials) and W type (with a large shuttle hook for heavy-weight materials), G type (for heavy with a large shuttle hook)



● For pocket lip of suit (S type)



● For jeans (H type)



● For vest shoulders (M type)



● For bra strap (F type)

* Presser foot for vertical bartacking is supplied With the unit as an accessory.



● For hats (O type)



● For bags and shoes (G type)

Specification

Model No.	CLK-1900ES	CLK-1900EFS	CLK-1900EMS	CLK-1900ESO	CLKC-1900EHS	CLK-1900EHG	CLK-1900EWS
Application	Standard	For foundation	For knits and knitted materials	For radial bartacking	For heavy-weight materials	For bags and shoes bartacking	With large hook for heavy-weight material
Max.Sewing Speed	3,200rpm			2,500rpm			
Sewing area	40mm (L) X 30mm (W)						
Stitch length	0.05mm~10mm(0.05 steps)						
Needle bar stroke	41.2mm						
Lift of the work clamp foot	Standard 14mm (17mm when the reverse-rotation needle-up function)						
Auto- lifter	Provided as standard(Fully closed-loop pulse motor)						
Needle (at the time of delevivery)	DPX5(#14)	DPX5(#11)		DPX17(#18)			
Hook	Standard shuttle hook						Large shuttle hook
Number of stitches that can be stored in memory	Max.20,000 stitches						
Number of standrad patterns	50 patterns						
Number of data that can be input	200 patterns (for up to 150 patterns, sewing data can be added.)						
Enlarging/reducing facility	20~200% (1% step), Pattern enlargement/reduction can be done by increasing/decreasing the stitch length						
Memory medium	EEP-ROM, EP-ROM USB (flash memory)						
Bobbin thread counter	Provided as standard (up/down method)						
Lubrication	Hook: minute-quantity lubrication						
Lubricating oil	Oil No.2(equivalent to ISO VG32)						
Sewing machine motor	550W AC servomotor (direct-drive system)						
Power consumption	200V-240V 300VA						
Weight	Machine head (include motor) 52kg, Control box 16.5kg						

How to order?

CLK-1900ES □ 000

● Bartacking

Work clamp foot	Code	Application	Code	Attachment	Code
Standard	S	Standard	S	Not provided	000
Heavy weight material	H	For radial type	O		
Foundation	F	For bags	K		
For knits and knitrfr materials	M	For shoes	G		
With large hook for heavy-weight materials	W				

CLK-1902E Series

COMPUTER-CONTROLLED HIGH-SPEED,
BELT-LOOP-ATTACHING MACHINE



More Enhanced Productivity, More Reliable Quality

- With all the functions of CLK-1900E.
- The machine is provided as standard with six different linear bartacking patterns. Since the sewing size can be easily changed, the optional number of stitches and sewing size can be speedily selected according to the belt-loop width. If the normally used patterns are assigned to the patterns keys, a desired pattern can be called up or changed with single-key operation.
- With its broadly curved feed bracket (presser arm), the machine permits easy placement of the material to be sewn. The slim shape bed and head design that allows free space under the arm demonstrates greater operability in handling materials on the machine and processing continuously. These features contribute substantially to increase productivity in belt-loop attaching process.



■ How to order?

CLK-1902ES □ 000

Work clamp foot	Code	Application	Code	Attachment	Code
Standard	S	Heavy-weight material	H	Not provided	000

CLK-1903E Series

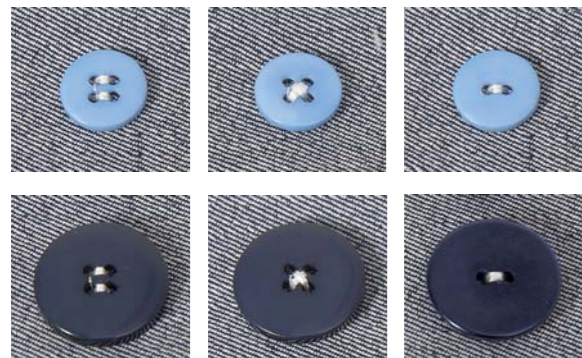
COMPUTER-CONTROLLED
HIGH-SPEED, LOCKSTITCH, BUTTON SEWING MACHINE



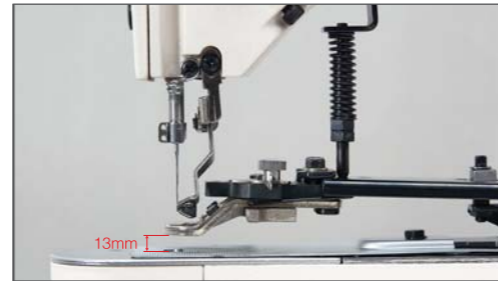
Rapid Adjustment of the Buttonhole Position, More Convenient Operation

- With all the functions of CLK-1900E
- Max sewing speed: 3,000 rpm
- Adjust the position of stitch on button through operation panel directly rather than the mechanism.
- Strengthening the abrasion resistance of the button clamp arm joint can avoid puncturing the button or broken stitches.
- The widely acclaimed unique design of fully-sealed casing with the rod and gear running in the sealed tank helps reduce the noise and enhance the durability, which also makes the maintenance much easier.
- The new thread trimmer makes the thread end shorter and the noise lower.
- The machine can start and stop quickly with compact full closed-loop stepping motor. Compared with the previous model CLK-1900D, it reduces the cycle time by about 20% (42 stitches) and power consumption by 30%.
- It supplies constant clean oil only to rotary hook, there is no concern of oil staining. The direct drive system, having no belt shavings can keep products clean.

Various button sewing patterns



● CLK-1903DSS-301



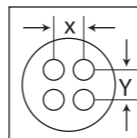
● The max. height of work clamp lift is 13mm

High Productivity

- The machine achieves sewing speed of 3,000rpm.the machine's starting, stoping ,thread-trimming and automatic presser lifting speeds have been increased tosignificantly shorten total cycle time.

Convenient Operation Panel

- Functional setting: Pattern number, enlargement/reduction scale, sewing speed, needle thread tension and so on.
- Pattern selection: Activating P1 to P30 patterns with a touch on corresponding keys.
- Circulatory function: 20 different cycle combinations, and maximum of 30 different sewing patterns in one cycle combination.
- Operation board: User-friendly and easy installation.



Pattern List

Pattern No.	Stitch diagram	Sewing thread	Standard length X(mm)	Standard length Y(mm)
1		6-6	3.4	3.4
2		8-8		
3		10-10		
4		12-12		
5		6-6		
6		8-8		
7		10-10		
8		12-12		
9		6-6		
10		8-8		
11		10-10		
12		6-6		
13		8-8		
14		10-10		
15		6-6		
16		8-8		
17		10-10		

Pattern No.	stitch diagram	sewing thread	Standard length X(mm)	Standard length Y(mm)		
18		6	3.4	0		
19		8				
20		10				
21		12				
22		16				
23		6	0	3.4		
24		10				
25		12				
26		6-6	3.4	3.4		
27		10-10				
28		6-6				
29		10-10				
30		5-5-5			3.0	2.5
31		8-8-8				
32		5-5-5				
33		8-8-8				

* Standard sewing lengths X and Y given above are given assuming that the scale is 100%.Use the patterns No.34-50 with hole diameter 1.5mm or less.

Specifications

Model No.	CLK-1903E
Max. sewing speed	3,000rpm
Button size	8 - 32mm
Stitch length	0.05 - 10mm (0.05mm step)
Needle bar distance	45.7mm
Lift of the work clamp	Max. 13mm
Auto-lifter	Provided as standard (full closed-loop pulse motor type)
Needle	DPx17 (#14)
Hook	Standard shuttle hook
Memory capacity	Max. 20,000 stitches
Number of standard patterns	50 patterns
Number of data that can be input	200 patters (for up to 150 patterns, sewing data can be added.)
Enlarging/ Reducing facility	20-200% (1% step), Pattern enlargement/ reduction can be done by increasing/ decreasing the stitch length)
Storage Media	EEP-ROM, EP-ROM (USB Flash Drive)
Bobbin thread counter	Provided as standard (up/ down method)
Lubrication	Semi-dry type
Power consumption	200V-240V 300VA
Motor	550W AC servo moter (direct-drive system)

How to order?

CLK-1903ES

Application	Code
Standard	S

Button clamp jaw lever	Code
For extra-small, small button	301
For medium-size button	302
With tension release mechanism	303
For shank button	304
For extra-large button	305

CBH-781U Series

1-NEEDLE, LOCKSTITCH
BUTTON HOLE MACHINE



Good Stability, Beautiful Stitches, High Quality and Efficiency

- The machine achieves maximum speed of 3600 rpm through innovation.
- The efficiency has been increased by 10% to compare with previous model.
- The machine standardly equips with tow pulleys, which correspond to the speed of 2700 rpm, 3600rpm.
- The machine is widely adaptable to many different kinds of materials, which improves the work efficiency.
- New developed double-stitching machine with filling thread (NV type and NU type), which tucks in filling thread equably and concordantly. Thanks to the improved locus of the filling thread guider, the machines is flexibly adaptable to changes of various filling thread. In addition, the design of filling thread guider allows the up-and-down shifts. This means that the relation between the needle and the filling thread guider is uniform. No matter how thick the cloth is, the stitch will be the same beautiful.

■ How to order?

CBH-78 U

Model No.	Code
6.3 ~ 19mm	1
6.3 ~ 25.4mm	2
6.3 ~ 31.8mm	3
12.7 ~ 38.1mm	4

Subclass machines	Code
Standard	X
For knits	K
For P type	P

CBH-781 NV
(For double-stitching with filling thread)



• The machine ensures stable stitching performance on multi-layered materials. The improved work clamp foot can hold multi-layered portion of thick cloth, thereby preventing sewing troubles such as wrinkle cloth, slip-off of filling thread and broken needle.

CBH-781 NU
(For double-stitching with tightening mechanism)



• The machine ensures beautiful stitching performance even for knitting underwear and lycra with tooth-form presser foot and special feed plate. (Applying for patent)

CBH-1780A Series

DIRECT-DRIVE 1-NEEDLE, LOCKSTITCH
BUTTON HOLE MACHINE



Superior Reliability, Durability, And Irreplaceable Cost Performance

- Creative adjustable sewing speed from 2,600 rpm ~ 3,600 rpm.
- The application of direct-drive avoids belt mechanical rotation and reduces the maintenance costs.
- Being able to start and stop quickly, the machine has a 10% higher sewing efficiency than the mechanical rotation.



save power by using servo motor,
noise reduced by 3dB than old model,
save the oil by 1/3 through non-oil supply technology.



Direct-drive

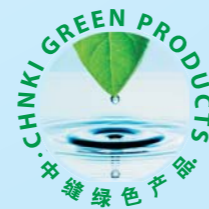
CBH-1790A Series

COMPUTER-CONTROLLED, HIGH-SPEED,
STRAIGHT BUTTON HOLE MACHINE



Highest Level of Productivity with Beautiful sewing.

- Max. Sewing speed: 4,200 rpm.
- The work clamp lift driven by full closed-loop pulse motor, can switch between the first step and the second step optionally to enable positioning of material easy.
- World initiative new thread trimmer makes the thread end shorter and the noise lower.
- World initiative cutting direct-driven by pulse motor with low noise and vibration can optionally set multi-cut for different lengths of button hole.
- The oil-free needle bar prevents oil staining from the needle bar and thread take-up part.
- Creative take-up enhancing mechanism with the gravitation during fast-running makes the beautiful sewing.
- By changing different work clamp, the length of buttonhole can be adjusted from 6mm to 220mm. And Within the limit of 220mm, several buttonholes can be sewed in one time through console operation.
- Direct-driven by computer-controlled servo motor, the machine can start and stop quickly.



save power by using servo motor,
noise reduced by 3dB than old model,
save the oil by 1/3 through non-oil supply technology.

Specification

Sewing speed	Max. 4,200rpm, Normal 3,600 rpm; When the non-lubricated hook (optional) is used: 3,300rpm
Needle bar Stroke	34.6mm
Size of Cloth Cutting knife	6.4~31.8mm(1/4 " ~1-1/4 ")
Bartacking width	Max. 5.0mm (with special-specification part: Max. 10mm*)
Buttonhole length	Max. 41 mm (with special-specification part: 170mm)
Precision of needle throwing mechanism	0.05mm
Needle thread tension	Active tension (electronic thread tension control system)
Number of Stitches	Automatically computed from the size of the buttonhole and stitch pitch
Needle(at time of delivery)	DPx5(#11J)#11J~#14J
Hook	DP type, full-rotary hook
	Non-lubricated hook (optional)
Lift of the work clamp	14mm (17mm when the reverse-rotation needle-up function is used)
Auto-lifter	Provided as standard (closed-loop pulse motor type)
Needle throwing system	Closed-loop pulse motor drive
Cloth feeding System	Intermittent feed by closed-loop pulse motor
Cloth Cutting Knife System	Closed-loop pulse motor drive
Number of Standard patterns	30 patterns
Number of patterns that can be input	Max. 99 patterns
Bobbin thread winder	Built-in the machine head
Machine head drive system	Compact AC servomotor (direct-drive system)
Power requirement/Power consumption	Single-phase 220V~240V/500VA
Lubrication	Only the hook section needs a minute-quantity lubrication.
	No lubrication is required when the non-lubricated hook (optional) is used.
Lubrication oil	Oil No.5 (Equivalent to ISO VG7)
Total weight	112kgs

* The special-specification part is available on a special order. Please contact our branch or office in your area.

How to order?

CBH-1790A□S-□-□

Specification	Code	Model no.		Model no.	
Standard	S	Presser length	Code	Presser width	Code
For knits	K	Standard	0	10mm	X10
		6.4-120mm	Y12		
		6.4-220mm	Y22		

MEB-9820 Series

COMPUTER-CONTROLLED, HIGH-SPEED, EYELET BUTTONHOLE MACHINE.



Widely Acclaimed Adaptability, Overwhelming Operation Efficiency

- Enhance productivity with the world's highest sewing speed of 2,500 rpm.
- Fine stitches with high-precision stitch point.
- Large arm pocket allowing smooth material handling.
- Easy-to-use operation panel.
- It is Fully-automatically controlled by computer, with flexible functions, which can meet various buttonhole requirements.



Specification

Specification	-00	-01	-02	
			L2230	L1826 ^{*1}
Facial Thread Trimmer	Upper Thread Trimmer Lower Thread Trimmer	Upper thread cut None	Long thread cut Long thread cut	Short thread cut Short thread cut
Main Applications	Ladies' wear	Men's wear,Casual wear	Jeans	Jeans,Trouser suits
Other Applications	Men's wear, Casual wear, Jeans, Trousers	Ladies' wear, Jeans, Trousers		
Features	Only the upper thread is cut by the thread trimmer. Buttonholes up to 50mm long can be sewn.	All the thread are cut long by the thread trimmers. The Long thread ends can be securely held in the subsequent process. It is suitable for cases that require accurate short end or manual trimming.	Thread will be cut short by the thread trimmers, which can save the trouble for the manual trimming and reduce the line consumption.	
Sewing shape				
Sewing Length	Eyelet buttonhole: 8-50mm Straight Buttonhole: 5-50mm	Eyelet buttonhole: 8-42mm Straight Buttonhole: 5-42mm	22-30 mm ^{**3} L1422 (14-22 mm) ^{**4} L1826 (18-26 mm) ^{**4} L2634 (26-34 mm) ^{**4} L3442 (34-42 mm) ^{**4}	18-26 mm ^{**3} L1422 (14-22 mm) ^{**4} L2230 (22-30 mm) ^{**4} L2634 (26-34 mm) ^{**4} L3442 (34-42 mm) ^{**4}
Length of work clamp(Standard)		30mm	30mm	26mm
Length of hammer(Standard)		22mm	24mm	20mm
Length of hammer(Accessory)		30mm	28mm	24mm
Sewing Speed		1,000-2,500 rpm		
Stitch Pitch		0.5-2.0mm		
Zigzag width		1.5-5.0mm (up to 4.0mm in Mechanical, Up to 5.0mm with zigzag width compensation)		
Zigzag width(Factory Setting)		2.5mm	3mm	
Taper bartack length		0-20mm		
Height of work clamp		12mm as standard(Available up to 16mm)	16mm	
Starting Method		Two-pedal type (Chinese Type)		
Feed Mechanism		Intermittent feed by 3 pulse motors (X, Y, 0)		
Needle		DOx558 Nm80 - Nm120(SCHMETZ)		
Needle(Factory Setting)		DOx558 Nm100	DOx558 Nm90	DOx558 Nm110
Languages Supported for operation panel		JAPANESE, ENGLISH, CHINESE, GERMAN, FRENCH, SPANISH, ITALIAN, PORTUGUESE, TURKISH, INDONESIAN		
Safety Equipment		Emergency stop function and built-in automatic stopping device activated by safety circuit in case of trouble		
Upper Shaft Motor		AC servo motor 550W		
Air Pressure		Main regulator: 0.5 Mpa, Hamer pressure regulator: 0.4 Mpa		
Air Consumption		43.2 l/min (8 cycles/min)		
Weight		Machine head: Approx. 120kgs; Operation panel: Approx. 0.6kgs; Control box: 14.2-16.2kgs (Depending on the destination)		
Power Supply		Single phase: 100V/220 V; 3-phase: 200V/220V/380V/400V, 400VA		

^{*1}Special specification for Chinese market
^{*2}When sewing the circle pattern with -02 specification, please do not cut the lower thread.
^{*3}When thread trimming device is not working, the sewing length is 5-42mm
^{*4}Change of the ranges L1422-L3442 is available by replacing gauge parts.
^{*5}For Chinese market: DOx558 - NY2#12 - #16 (ORGAN)
^{*6}For Chinese market: -00: #16, -01: #14, -02: #18

How to order?

Head

MEB-9820-0

Application	Code
Standard	0
Core Thread Cutting Mechanism	1
Lower Thread Ultrashort Thread Cut	2



Save power by using servo motor.
 Noise reduced by 3dB than old model.
 Save the oil by 1/3 through non-oil supply technology.

CLK-1430 Series

COMPUTER-CONTROLLED & HIGH SPEED
BARTACKING MACHINE



Overwhelming Work Efficiency,
Highly Acclaimed Sewing Capabilities for Heavy-weight Materials

- Max. sewing speed: 3,200 rpm
- Beautiful sewing and stable thread cutting on different materials.
- Overwhelming productivity with the world's fastest cycle time.
- CHNKI exclusive fully-sealed casing design, with the rod and gear running in the sealed tank can reduce the noise and enhance the durability, which also makes the maintenance much easier.

■ How to order?

CLK-1430-00

Specification	Code
Button & Bar-tacking	1
Belt-Loop-Attaching	2
Button	8

Application	Code
Medium Material	3
Heavy Material	5
Knitted	K
Foundation Garments	F
Large Hook	W



Save power by using servo motor.
Noise reduced by 3dB than old model.
Save the oil by 1/3 through non-oil supply technology.

CLK-1438 Series

COMPUTER-CONTROLLED HIGH-SPEED,
LOCKSTITCH, BUTTON SEWING MACHINE

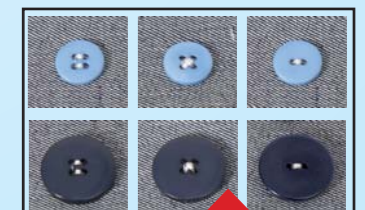


Rapid Adjustment of the Buttonhole Position, More Convenient Operation

- Equipped with all superior performance of CLK-1430.
- Max. sewing speed: 3000 rpm.
- Adjust the position of stitch on button through operation panel directly instead of the mechanism.
- Strengthening the abrasion resistance of the button clamp arm joint can avoid puncturing the button or breaking stitches.
- The widely acclaimed unique design of fully-sealed casing with the rod and gear running in the sealed tank helps reduce the noise and enhance the durability, which also makes the maintenance much easier.
- The new thread trimmer makes the thread end shorter and the noise lower.
- The machine can start and stop quickly with compact full closed-loop stepping motor.
- It supplies constant clean oil only to rotary hook, there is no concern of oil staining. The direct drive system, having no belt shavings can keep products clean.
- The innovation of work clamp mechanism makes it easy to transfer the work clamp ASM to achieve the bar-tacking function.



Save power by using servo motor.
Noise reduced by 3dB than old model.
Save the oil by 1/3 through non-oil supply technology.



CLK-0605D Series

MULTIFUNCTION COMPUTER-CONTROLLED HIGH-SPEED PROGRAMMABLE/BARTACK SEWING MACHINE



Overwhelming Productivity, Ultrahigh Efficiency & Extraordinary Sewing Capabilities

- Provided with all superior functions of CLK-1430.
- With intermediate presser and highest sewing speed of 3200 rpm.
- Possess world initiative separation mechanism of intermediate presser that meets the different sewing requirements. Combine with functions of tacking machine and programmable machine.
- With 60mm (Length) and 50mm (Width) sewing area, the machine can sew many different patterns.
- CLK-0605 Series, Computer-Controlled Elastic Butt-Joint Bar-tacking, has 60mm (Length) and 50mm (Width) sewing area.
- By connection technology with PC, one worker can operate two sets machines, which improves the working efficiency by 70%.

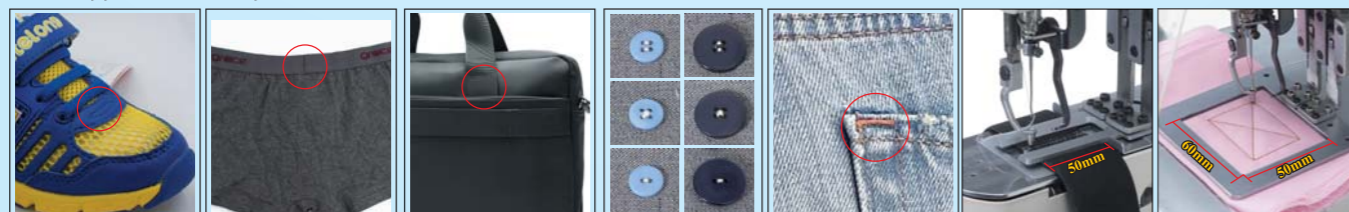


● IP-200(Options)

● Sewing Data Programming Software IP-200.

Besides the preset ones, more patterns can be designed by you through IP-200 system.

Some application examples :



CLK-0605 Series

COMPUTER-CONTROLLED & HIGH SPEED BARTACKING MACHINE



Overwhelming Productivity, Ultrahigh Efficiency & Extraordinary Sewing Capabilities

- Provided with all superior functions of CLK-1430.
- With intermediate presser and highest sewing speed of 3200 rpm.
- Possess world initiative separation mechanism of intermediate presser that meets the different sewing requirements. Combine with functions of tacking machine and programmable machine.
- With 60mm (Length) and 50mm (Width) sewing area, the machine can sew many different patterns.
- CLK-0605 Series, Computer-Controlled Elastic Butt-Joint Bar-tacking, has 60mm (Length) and 50mm (Width) sewing area.
- By connection technology with PC, one worker can operate two sets machines, which improves the working efficiency by 70%.



● IP-200(Options)

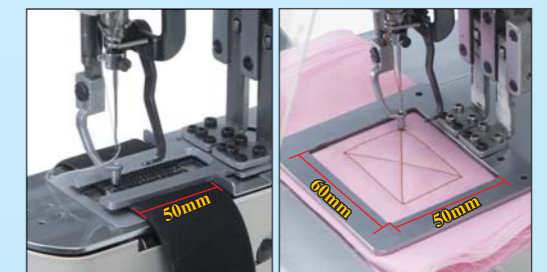
● Sewing Data Programming Software IP-200.

Besides the preset ones, more patterns can be designed by you through IP-200 system.

■ How to order?

CLK-0605□□□

Application	Code	Work Clamp Specification	Code	Work clamp	Code
Standard	S	Standard	S	Motor type	S
Heavy-Weight	H	Elastic Butt-Joint	F	Pneumatic type	A
Large Hook	W	Cuff	C		



CLK-0605F Series

CLK-0605S Series

To Be Better.....We Can!

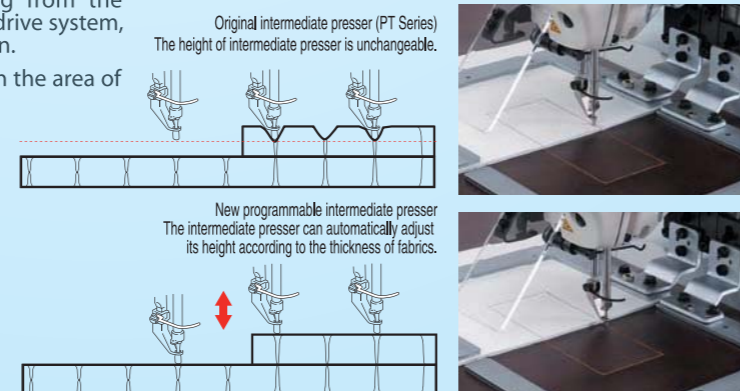
PT-2010 series PT-1610 series

COMPUTER-CONTROLLED PROGRAMMABLE
MACHINE WITH INPUT FUNCTION



Outstanding Operability Ensures Beautiful Sewing_

- Max. sewing speed: 2,800 rpm
- With the world's initiative flexible intermediate presser, the machine can automatically adjust the height of the intermediate presser according to the thickness of fabrics and make the stitch perfect.
- The world's initiative design of rod and gear running in the sealed tank reduces the noise and enhances the durability.
- The world's initiative kinking preventing device of take-up lever effectively prevents the thread jumping into the lever and rod, so the damage of the machine will be avoided.
- The oil-free needle bar prevents oil staining from the needle bar and thread take-up area. The direct drive system, having no belt shavings can keep products clean.
- Various bar tacking patterns can be sewn within the area of 240mm (length) and 120mm (width).



CHNKI[®]

Specifications

Model	Lockstitch	Double rotating Hook	Sewing Area	Stitch Length	Thread Trimmer	Thread Wiper	Max. Sewing Speed	Air Consumption
PT-2010	★	2	200×100mm	0.05 - 12.7mm	★	★	2,800 sti/min ^{*1}	1.8 l/min
PT-1610	★	2	160×100mm	0.05 - 12.7mm	★	★	2,800 sti/min ^{*1}	1.8 l/min

Machine head	Lockstitch sewing machine (with double rotating hook)
Stitch form	Single needle lock stitch
Max. sewing speed	2,800 sti/min ^{*1}
Sewing area (X × Y)	Max. 240×120mm
Feed mechanism	Intermittent feed (pulse motor drive)
Stitch length	0.05 - 12.7mm (0.05mm step)
No. of stitches	500,000 stitches - internal memory ^{*2}
Max. number of stitches	10,000 stitches per pattern
No. of sewing data storable	Internal memory: 512 ^{*2} , USB flash drive: 900
Work clamp drive	Pneumatic drive
Work clamp lift amount	Max. 30mm
Work clamp operation mode	Integral/ Spilt work clamp
Intermittent presser foot lift amount	22mm 0.3-7mm (Default setting: 3mm)
Intermittent stroke	Double-capacity shuttle hook (Standard capacity hook: Option)
Hook	Standard equipment
Thread wiper	Standard equipment
Thread trimmer	Internal memory, USB flash drive (32M-2GB)
Data storage media	100
User programs	9
Cycle programs	AC servo motor 750W
Motor	Machine head: approx. 90kgs, Operation panel: approx. 0.6kgs, Control box: 14.2-16.2kgs (depending on destination)
Weight	
Power supply	Single-phase 220V 400VA
Air pressure/ consumption	0.5 Mpa 1.8 l/min

^{*1} When sewing at a sewing speed of 2,800 sti/min, set the stitch length to 3.5mm and under.

^{*2} The number of data items and stitches that can be stored will vary depending on the number of stitches in each program.

How to order?

Head

PT-2010-0

Code	Application	Code	Presser foot
S	standard	A	Pneumatic integral work clamp
H	For heavy materials	B	Pneumatic spilt work clamp



Save power by using servo motor.
Noise reduced by 3dB than old model.
Save the oil by 1/3 through non-oil supply technology.

To Be Better.....We Can!

PT-3020P series PT-3020 series

COMPUTER-CONTROLLED PROGRAMMABLE
MACHINE WITH INPUT FUNCTION



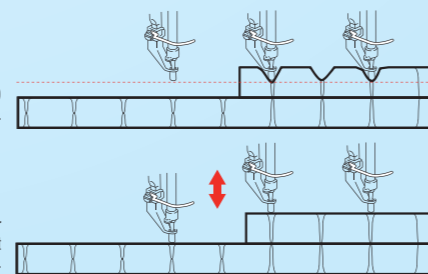
Outstanding Operability, High-quality Sewing and High Efficiency

- Max. sewing speed: 2,700 rpm
- With the world's initiative flexible intermediate presser, the machine can automatically adjust the height of the intermediate presser according to the thickness of fabrics and make the stitch perfect.
- The world's initiative design of rod and gear running in the sealed tank reduces the noise and enhances the durability.
- The world's initiative kinking preventing device of take-up lever effectively prevents the thread jumping into the lever and rod, so the damage of the machine will be avoided.
- The oil-free needle bar prevents oil staining from the needle bar and thread take-up area. The direct drive system, having no belt shavings can keep products clean.
- Various bar tacking patterns can be sewn within the area of 300mm (length) and 200mm (width).
- Full closed-loop pulse motor drive saves energy and achieves high-quality sewing efficiently.



Original intermediate presser (PT Series)
The height of intermediate presser is unchangeable.

New programmable intermediate presser
The intermediate presser automatically adjust its height according to the thickness of fabrics.



CHNKI®

Specifications

Model	Lockstitch	Double rotating Hook	Sewing Area	Stitch Length	Thread Trimmer	Thread Wiper	Max. Sewing Speed	Air Consumption
PT-3020	★	2	300×200mm	0.05 - 12.7mm	★	★	2,700 sti/min ^{*1}	1.8 l/min
PT-3020P	★	Double-capacity hook	300×200mm	0.05 - 12.7mm	★	★	2,700 sti/min ^{*1}	1.8 l/min

Machine head	Lockstitch sewing machine (with double-capacity hook / rotating hook)
Stitch form	Single needle lock stitch
Max. sewing speed	2,700 sti/min ^{*1}
Sewing area (X × Y)	Max. 300×200mm
Feed mechanism	Intermittent feed (pulse motor drive)
Stitch length	0.05 - 12.7mm (0.05mm step)
No. of stitches	500,000 stitches - internal memory ^{*2}
Max. number of stitches	30,000 stitches per pattern
No. of sewing data storable	Internal memory: 512 ^{*2} , USB flash drive: 900
Work clamp drive	Pneumatic drive
Work clamp lift amount	Max. 30mm
Work clamp operation mode	Integral work clamp
Intermittent presser foot lift amount	22mm
Intermittent stroke	0.3-7mm (Default setting: 3mm)
Hook	Double-rotating hook (Standard rotating hook: Option) / Double-capacity hook
Thread wiper	Standard equipment
Thread trimmer	Standard equipment
Data storage media	Internal memory, USB flash drive (32M-2GB)
User programs	100 ^{*2}
Cycle programs	9
Motor	AC servo motor 750W
Weight	Machine head: approx. 160kgs, Operation panel: approx. 0.6kgs, Control box: 14.2-16.2kgs (depending on destination)
Power supply	Single-phase 220V 500VA
Air pressure/ consumption	0.5 Mpa 1.8 l/min

^{*1} When sewing at a sewing speed of 2,700 sti/min, set the stitch length to 3.5mm and under.

^{*2} The number of data items and stitches that can be stored will vary depending on the number of stitches in each program.

How to order?

Head

PT-3020-P □ A

Code	Application	Code	Application	Code	Presser foot
P	Rotating hook	S	standard	A	Pneumatic integrated drive
		H	For heavy material	B	Pneumatic locking-type drive



Save power by using servo motor.
Noise reduced by 3dB than old model.
Save the oil by 1/3 through non-oil supply technology.

To Be Better.....We Can!

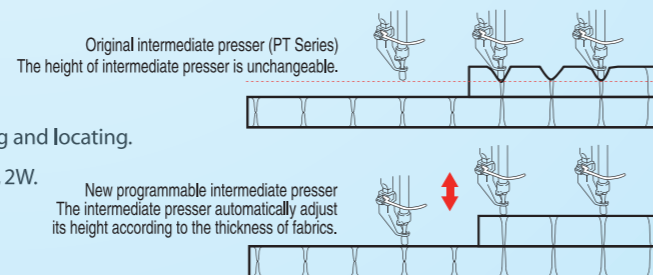
AE-7030 Series AE-7030H Series AE-7030+ Series

PATTERN TEMPLATE SEWING MACHINE



Leaping improved service life, more convenient operation,
Lower Operating Noise and more environmentally friendly

- The Max rotates speed: 3000 sti/min.
- The Max sewing speed: 10m/min.
- The sewing area: 300mm (x) and 700mm (Y)
- The hard anodized aluminum alloy workbench is easy for refitting and locating.
- 6 kinds feedback signal input IO port; 15 output IO port with 24V, 2W.
- Easy to operate and design the patterns.



Some application examples of the AE series machines:



CHNKI[®]

Specifications

Model	Lockstitch	Double Hook	Sewing Area	Stitch Length	Thread Trimmer	Thread Wiper	Max. Sewing Speed	Air Consumption
AE-7030	★	1.7	700 × 300mm	0.05 – 12.7mm	★	★	3,000 sti/min*1	1.8 l/min
AE-7030H	★	2	700 × 300mm	0.05 – 12.7mm	★	★	3,000 sti/min*1	1.8 l/min
AE-7030+	★	1.7	700 × 300mm	0.05 – 12.7mm	★	★	3,000 sti/min*1	1.8 l/min

Machine head	Lockstitch sewing machine (with double- capacity hook/ 1.7-capacity hook)
Stitch form	Single needle lock stitch
Max. sewing speed	3,000 sti/min *1
Sewing area (X × Y)	MAX. X700 x Y300mm
Feed mechanism	Intermittent feed (pulse motor drive)
Stitch length	0.05 - 12.7mm (minimum 0.05mm per step)
No. of stitches	500,000 stitches - internal memory *2
Max. number of stitches	30,000 stitches per pattern
No. of sewing data storable	Internal memory: 512 *2, USB:USB flash drive: 900
locking mode	Pneumatic drive
Work clamp lift amount	Max. 15mm
formwork fixed model	AE-7030 Clipping / AE-7030H Lock
Intermittent presser foot lift amount	22mm
Intermittent stroke	0.3-7mm, (Default setting: 3mm)
Hook	with double- capacity hook/ 1.7-capacity hook (standard capacity hook is iptional)
Thread wiper	Standard equipment
Thread trimmer	Standard equipment
Data storage media	Internal memory, USB: USB flash drive (32M-2GB)
User programs	100 *2
Cycle programs	9
Motor	AC servo motor 750W
Weight	Total about 200kgs
Power supply	Single-phase 220V 550VA
Air pressure/ consumption	0.5 Mpa 1.8 l/min

* 1 When sewing at a sewing speed of 3,000 sti/min, set the stitch length to 3.5mm and under.

* 2 The number of data items and stitches that can be stored will vary depending on the number of stitches in each program.

How to order?

Head

AE-7030

	Application	Template fixed mode
S	Standard	A Clip
H	For heavy material	B Lock
+	Pneumatic system	C Free refit



Save power by using servo motor.
Noise reduced by 3dB than old model.
Save the oil by 1/3 through non-oil supply technology.

AE-8050H Series

PATTERN TEMPLATE SEWING MACHINE



- Max speed: 2500 rpm.
- With the world's initiative flexible intermediate presser, the machine can automatically adjust the height of the intermediate presser according to the thickness of fabrics and make the stitch perfect.
- The needle bar and thread take-up lever area are oil-free with the direct drive system and it can keep products clean.
- Various bar tacking patterns can be sewn within the area of 800mm (X) and 500mm (Y).
- Full closed-loop pulse motor driving saves energy and achieves high-quality sewing efficiently.
- Automatically identifying more than 200 different kinds of templates is greatly improved the sewing efficiency.

Some application examples of the AE series machines:



Specifications

Model	Lockstitch	Double Hook	Sewing Area	Stitch Length	Thread Trimmer	Thread Wiper	Max. Sewing Speed	Air Consumption
AE-8050H	★	2	800x500mm	0.05 - 12.7mm	★	★	2,500 sti/min *1	1.8 l/min

Machine head	Lockstitch sewing machine (with double- capacity hook)
Stitch form	Single needle lock stitch
Max. sewing speed	2,500 sti/min *1
Sewing area (X × Y)	MAX. X800 × Y500mm
Feed mechanism	Intermittent feed (pulse motor drive)
Stitch length	0.05 - 12.7mm (minimum 0.05mm per step)
No. of stitches	500,000 stitches - internal memory *2
Max. number of stitches	30,000 stitches per pattern
No. of sewing data storable	Internal memory: 512 *2, USB: USB flash drive: 900
locking mode	Pneumatic drive
Work clamp lift amount	15mm
Template fixed method	lock
Intermittent presser foot lift amount	22mm
Intermittent stroke	0.3-7mm, (Default setting: 3mm)
Hook	with double- capacity hook
Thread wiper	Standard equipment
Thread trimmer	Standard equipment
Data storage media	Internal memory, USB: USB flash drive (32M-2GB)
User programs	100 *2
Cycle programs	9
Motor	servo motor 750w
Weight	Total about 400kgs
Power supply	Single-phase 220V 550VA
Air pressure/ consumption	0.5 Mpa 1.8 l/min

* 1 When sewing at a sewing speed of 3,000 sti/min, set the stitch length to 3.5mm and under.

* 2 The number of data items and stitches that can be stored will vary depending on the number of stitches in each program.

How to order?

Head

AE-8050

Application	Template fixed mode
S Standard	B Lock
H For heavy material	



Save power by using servo motor.
Noise reduced by 3dB than old model.
Save the oil by 1/3 through non-oil supply technology.

To Be Better.....We Can!

AE-11090 series AE-10060 series

COMPUTER-CONTROLLED, PROGRAMMABLE,
PATTERN TEMPLATE SEWING MACHINE



Create most values...CHNKI marketing weapon can!
overwhelming operation efficiency!

- The Max rotates speed: 3000 sti/min, The Max sewing speed: 8m/min.
- The sewing area: 10060-1000mm (X) and 600mm (Y)-10060,11090-1100mm (X) and 860mm (Y)
- With abnormal alarm function and automatically identify 200 different kinds of formwork.
- With advanced full-dry head, programmable intermediate presser, and unique thread-catching device.

Some application examples of the AE series machines:



CHNKI[®]

Specifications

Model	Lockstitch	1.7 Hook	Sewing Area	Stitch Length	Thread Trimmer	Thread Wiper	Max. Sewing Speed	Air Consumption
AE-11090	★	1.7	1100 × 860mm	0.05 – 12.7mm	★	★	2,800 sti/min* ¹	1.8 l/min
AE-10060	★	1.7	1000 × 600mm	0.05 – 12.7mm	★	★	3,000 sti/min* ¹	1.8 l/min

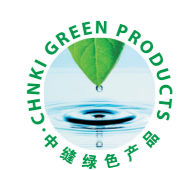
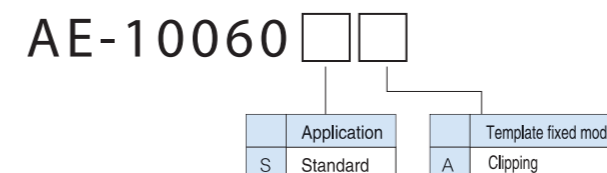
	AE-11090	AE-10060
Machine head	Lockstitch sewing machine (with 1.7-capacity hook)	
Stitch form	Single needle lock stitch	
Max. sewing speed	3,000 sti/min * ¹	
Sewing area (X × Y)	MAX. X1100 x Y860mm	MAX. X1000 x Y600mm
Feed mechanism	Intermittent feed (pulse motor drive)	
Stitch length	0.05 - 12.7mm (0.05mm step)	
No. of stitches	500,000 stitches - internal memory * ²	
Max. number of stitches	30,000 stitches per pattern	
No. of sewing data storable	Internal memory: 512 * ² , USB: USB flash drive: 900	
Work clamp drive	Pneumatic drive	
Work clamp lift amount	Max. 15mm	
Template fixed mode: Clipping	Clipping	
Intermittent presser foot lift amount	22mm	
Intermittent stroke	0.3-7mm, (Default setting: 3mm)	
Hook	1.7-capacity shuttle hook	
Thread wiper	Standard equipment	
Thread trimmer	Standard equipment	
Data storage media	Internal memory, USB: USB flash drive (32M-2GB)	
User programs	100 * ²	
Cycle programs	9	
Motor	AC servo motor 750W	
Weight	Total about 550kgs	Total about 450kgs
Power supply	Single-phase 220V 550VA	
Air pressure/ consumption	0.5 Mpa 1.8 l/min	

* 1 When sewing at a sewing speed of 3,000 sti/min, set the stitch length to 3.5mm and under.

* 2 The number of data items and stitches that can be stored will vary depending on the number of stitches in each program.

How to order?

Head



Save power by using servo motor.
Noise reduced by 3dB than old model.
Save the oil by 1/3 through non-oil supply technology.

To Be Better.....We Can!

AE-12080A series AE-12080 series

COMPUTER-CONTROLLED, PROGRAMMABLE,
PATTERN TEMPLATE SEWING MACHINE



颠覆性的缝制观念，未来发展的方向

- The world's highest sewing speed:2 700 rpm.The Max sewing speed: 7m/min.
- The sewing area:1200(length) and 760(width).
- Equipped with abnormal alarm function.And can identify 200 different kinds of formwork automatically.
- The advanced design of Full-dry head and programmable intermediate presser.Unique thread catching device.

Some application examples of the AE series machines:



CHNKI[®]

Specifications

Model	Lockstitch	Double Hook	Sewing Area	Stitch Length	Thread Trimmer	Thread Wiper	Max. Sewing Speed	Air Consumption
AE-12080A	★	2	1200 × 800mm	0.05 – 12.7mm	★	★	2,500 sti/min *1	1.8 l / min
AE-12080	★	2	1200 × 800mm	0.05 – 12.7mm	★	★	2,700 sti/min *1	1.8 l / min

Machine head	Lockstitch sewing machine (1.7-capacity hook/with double rotating hook)
Stitch form	Single needle lock stitch
Max. sewing speed	2,700 sti/min *1
Sewing area (X × Y)	MAX. X1200 x Y800mm
Feed mechanism	Intermittent feed (pulse motor drive)
Stitch length	0.05 - 12.7mm (0.05mm step)
No. of stitches	500,000 stitches - internal memory *2
Max. number of stitches	30,000 stitches per pattern
No. of sewing data storable	Internal memory: 512 *2, USB: USB flash drive: 900
Work clamp drive	Pneumatic drive
Work clamp lift amount	Max. 15mm
Work clamp operation mode	Clipping work clamp
Intermittent presser foot lift amount	22mm
Intermittent stroke	0.3-7mm (Default setting: 3mm)
Hook	1.7-capacity hook/with double rotating hook
Thread wiper	Standard equipment
Thread trimmer	Standard equipment
Data storage media	Internal memory, USB: USB flash drive (32M-2GB)
User programs	100 *2
Cycle programs	9
Motor	AC servo motor 750W
Weight	Total about 650kgs
Power supply	Single-phase 220V 600VA
Air pressure/ consumption	0.5 Mpa 1.8 l/min

* 1 When sewing at a sewing speed of 2,500 sti/min, set the stitch length to 3.5mm and under.

* 2 The number of data items and stitches that can be stored will vary depending on the number of stitches in each program.

How to order?

Head

AE-12080

Application	Work clamp
S Shuttle hook	A Pneumatic unlocked drive
	B Pneumatic locked drive



Save power by using servo motor.
Noise reduced by 3dB than old model.
Save the oil by 1/3 through non-oil supply technology.

PS-10080 series

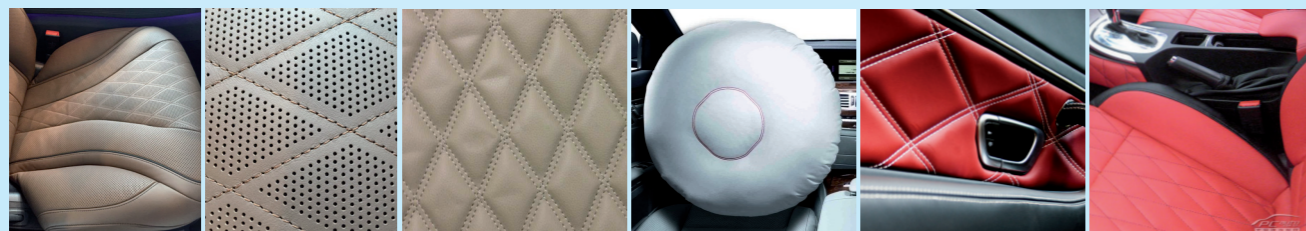
PERFECT STITCH PROGRAMMABLE PATTERN
TEMPLATE SEWING MACHINE



Each direction sews perfectly by rotatable sewing head design

- The Max rotates speed: 2,000 sti/min, The Max sewing speed: 6m/min.
- Sewing area:1000mm(X) * 800mm(Y)
- Equipped with abnormal alarm function and can identify 200 different kinds of templates automatically.
- Equipped with the advanced full-dry head design, programmable flexible intermediate presser and unique upper thread catching device.
- Equipped with rotatable sewing head which can sew any patterns perfectly.
- The world's initiative double X-axis drive and Y-axis drive design make do the template move quickly and smoothly.

Some application examples of the PS series machines:



Specifications

Model	Lockstitch	2Hook	Sewing Area	Stitch Length	Thread Trimmer	Thread Wiper	Max. Sewing Speed	Air Consumption
PS-10080	★	2	1000 × 800mm	0.05 – 12.7mm	★	★	2,000 sti/min*1	1.8 l/min

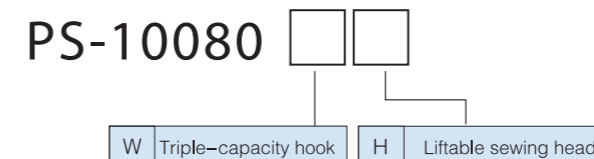
Machine head	Lockstitch sewing machine (with double- capacity hook)
Stitch form	Single needle lock stitch
Max. sewing speed	2,000 sti/min *1 (commonly 1800sti/min)
Sewing area (X × Y)	MAX. X1000 × Y800mm
Feed mechanism	Intermittent feed (pulse motor drive)
Stitch length	0.05 - 12.7mm (minimum 0.05mm per step)
No. of stitches	500,000 stitches - internal memory *2
Max. number of stitches	30,000 stitches per pattern
No. of sewing data storable	Internal memory: 512 *2, USB: USB flash drive: 900
Rotation angle	+360° -360° Minimum unit of rotation angle 0.225°
locking mode	Pneumatic drive
Template fixed method	lock
Intermittent presser foot lift amount	22mm
Intermittent stroke	0.3-7mm, (Default setting: 3mm)
Hook	with double- capacity hook(triple-capacity hook is optional)
Thread wiper	Standard equipment
Thread trimmer	Standard equipment
Data storage media	Internal memory, USB: USB flash drive (32M-2GB)
User programs	100 *2
Cycle programs	9
Motor	servo motor of upper shaft 750w servo motor of lower shaft 550w
Weight	Total about 800kgs
Power supply	Single-phase 220V 600VA
Air pressure/ consumption	0.5 Mpa 1.8 l/min

* 1 When sewing at a sewing speed of 3,000 sti/min, set the stitch length to 3.5mm and under.

* 2 The number of data items and stitches that can be stored will vary depending on the number of stitches in each program.

How to order?

Head



Save power by using servo motor.
Noise reduced by 3dB than old model.
Save the oil by 1/3 through non-oil supply technology.

CMF-2600T Series

2-NEEDLE, FLATBED, MAKING BELT LOOP MACHINE WITH FRONT FABRIC CUTTER



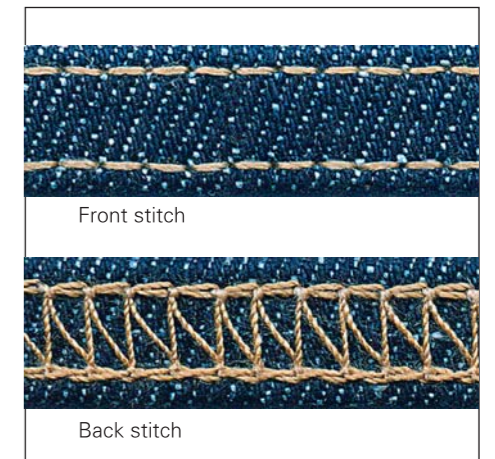
Super Reliability and Durability, Achieve High-speed, High Quality Sewing for Heavy and Super- thin Materials

- The machine achieves max. sewing speed 4500rpm.
- The machine is standardly equipped with postposition feed wheel, which reaches high quality sewing for heavy and super-thin materials.
- It succeeds the advantages and operability of the previous models, renew optimized design to be unique and optimal cost-effective type machine.

2 needle, flatbed, making belt loop machine with front fabric cutter



● Sewn pattern



※ Loop size 8mm~18mm

Specifications

MODEL	NO. of Needle	No. of Thread	Needle Type		Gauge(Inch)	No. of Stitch (Stitch/Inch)	Presser Foot Lift(mm)	Needle Bar Stroke(mm)	Max. Speed (rpm)
			Organ(#)	Schmetz(Nm)					
CMF-2600T	2	3	UYX128GAS 14~18	UYX128GAS 90~110	3/16,7/32,1/4	9~12	8	34	4500

How to order?

